

## February Committee Meeting Service Orientation

- Why are we here today?
  - To receive a copy of the agenda items that will be discussed and voted on at the General Service Conference held in New York on April 27-May 3.
  - To hear some background of the agenda items from our Delegate.
  - To begin discussion of the agenda items in Standing Chair Round Tables.
  
- What should I take away?
  - A copy color coded agenda items.
  - Your own notes about the background of each of the GREEN agenda items.
  
- What will I do with all this stuff?
  - Take the agenda items and background material to your groups and districts. Ask for discussion and a group conscience about each of the GREEN colored agenda items.
  - Come to the Pre-Conference Assembly held in Park City on March 28-30 to vote on all of the agenda items. This will be our Area 69 group conscience for our delegate to take with him to the General Service Conference.

From the Area 69 Guidelines

*2.4 Area Committee Meetings - Elected Area Officers, DCMC's, DCM's, and Chairpersons of Area Standing Committees are voting participants at Area Committee meetings. Non-voting participants may include GSR's, Utah Area Past Delegates, and Central Office/Intergroup Liaisons. The purpose of the Area Committee Meeting is to allow the Delegate to share current information from G.S.O., to discuss agenda items prior to Area Assemblies so that Districts can be better informed, and to discuss solutions to ongoing problems and concerns in order to better carry the message. Two regularly scheduled Area Committee Meetings will be held each year organized by the Area Committee Officers and rotated among various Districts chosen a year in advance. Area Committee Meetings are one day events beginning at 9:00 a.m. on Saturday. These Area Committee Meetings are:*

*a. February Area Committee Meeting held the 4th Saturday in February.*